



20181026

Globalene ST611M

Polypropylene Random Copolymer 聚丙烯無規共聚合物

Features 特性:

- Excellent transparency 超高透明性
- Good impact resistance at low temperature
低溫耐衝擊性佳
- Good printability 印刷性佳

Typical Application 一般應用:

- Extrusion:
Clear sheet 透明板
- Blow molding:
Clear bottle 透明瓶
- ISBM:
Clear bottle 透明瓶

Typical Properties 一般性質

Test Method 測試方法

Unit 單位

Value 數值

Typical Properties 一般性質	Test Method 測試方法	Unit 單位	Value 數值
Melt flow rate (230°C, 2.16kg) 熔融流率	ASTM D1238	g/10min	1.8
Density 密度	ASTM D792	g/cm ³	0.900
Elongation at yield 降伏點伸張率	ASTM D638	%	13
Elongation at break 斷裂點伸張率	ASTM D638	%	624
Tensile strength at yield 降伏點抗張強度	ASTM D638	kg/cm ²	300
Flexural modulus 彎曲彈性係數	ASTM D790	kg/cm ²	10700
Rockwell hardness 洛氏硬度	ASTM D785	R scale	81
Heat deflection temperature(4.6 kg/cm ²) 熱變形溫度	ASTM D648	°C	80
Izod impact strength, notched 23°C 艾氏衝擊強度, 切口 23°C	ASTM D256	kg-cm/cm	6.0
Mold shrinkage 收縮率	ASTM D955	%	1.7

Storage and Handling 儲放與處置

The inspected and qualified PP pellets will have a shelf life of minimum two years which is estimated from production date, if it is stored at LCY's best condition of proper temperature below 40°C, adequate humidity below 80%, complete package and indoor warehouse with specific protection from damage. However customers might not fully follow the recommendation to conduct the optimal storage condition, the shelf life is recommended six months only at customer site as received.

本公司所生產聚丙烯(塑膠粒)經首次產品驗證程序確認品質後，在適合的溫度(低於 40°C)、適當的濕度(低於 80%)、包裝袋完整、且具有防護設備的倉庫儲存下，其有效使用期限至少 2 年(以製造日期起算)。考量客戶端的儲存條件可能無法完全依照本公司建議來執行，客戶在購入聚丙烯產品(塑膠粒)後，保存期限建議最高為 6 個月。

Disclaimer 免責聲明

The values quoted here are typical of the grade; however, it is important to recognize that some variation around these values is to be expected as a result of uncertainties associated with measurement of the specific property and due to the normal variations encountered during the manufacturing process.

以上所列之各項數據為實驗參考值，唯因使用時加工條件及環境之不同，而產生之差異非本公司所能保證與控制。

